



MANUFACTURER & EXPORTER OF PHARMACEUTICAL BULK DRUGS (API) & INTERMEDIATES



WHO-GMP, WRITTEN CONFIRMATION, LOCAL FDA, ISO 9001:2015, ISO 14001:2015,
ISO 45001 : 2018 & HALAL CERTIFIED ORGANIZATION

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ABOUT COMPANY

Alex Pharmachem Private Limited was established in the year 2000 as a Partnership Firm (Alex Industries) for manufacturing, Supplying and Exporting of Pharmaceutical Bulk Drugs (API) and Intermediates in its ultra modern state of art facilities conveniently located at Ankleshwar industrial area which is 350 km away from Mumbai-India. The company was renamed as **Alex Pharmachem Private Limited** after changing its constitution in the year 2021.



We are the market leader in the **CHLORHEXIDINE** market both in terms of production & quality of the product. Our products include the full range of Chlorhexidine products consisting of **Chlorhexidine Gluconate Solution 20%, Chlorhexidine Hydrochloride, Chlorhexidine Acetate and Chlorhexidine Base**. We have also started manufacturing other Active Ingredients like **Cetrimide and Lidocaine** to grow our product portfolio based on market demand.

The company is family enterprise and managed by dynamic and highly technically qualified partners and professionals who have a sound and vast experience in Manufacturing of Pharmaceutical bulk drugs (API) and Intermediates.

OUR VISION & MISSION

- We Shall Become The First Choice Vendor Of Bulk Drugs And Achieve A Leadership Position By:
- Assuring consistent quality and timely delivery at competitive price.
- Providing customized solutions and service to meet changing requirements of customers.
- Choose the best and the most flexible manufacturing practices and methods.
- Adopt processes supported by proven technologies, which are cost effective and safe.
- Aim at customer orientation through continuous technology upgrade, high business ethics and new product development.



RESEARCH & DEVELOPMENT

Research and Development is the core part through which business can experience future growth by developing new products or processes to improve and expand their operations.

We at Alex Pharmachem Private Limited are highly driven by technical innovation in the formulation and application of our products. Since inception, Alex Pharmachem Private Limited has started R&D activities with a small in-house setup in the year 2001. Later we have made regular investment in R&D to expand our product offerings and streamline our manufacturing processes.



We have a dedicated Product Development Lab at facility where our qualified and experienced in-house R&D team focuses on the development of new products and improvement in current manufacturing processes. We also have a dedicated Analytical Lab which is equipped with the latest technological instruments to better enable our evolving R&D undertakings.

QUALITY MANAGEMENT

Ensuring Compliance to Deliver High Quality Products Consistently

At Alex, excellence through Quality and Compliance is one of the core values and we strive to achieve it consistently across all functions associated with Research and Development, Manufacturing, Testing, Release, and Distribution of our differentiated products. At Alex, we follow Good Manufacturing Practice (GMP), Good Laboratory Practice (GLP) and Good Documentation Practice (GDP) throughout our operations without compromising on compliance, to ensure high standards of quality consistently.

Trained for Quality Commitment

A strong, well-trained Quality team monitors every step of the development and manufacturing process to ensure every product complies with internationally accepted good practices and standards of quality, purity, efficacy, and safety.

Ensuring Regulatory Compliance

We address the increasingly demanding benchmarks of stringent global regulatory agencies through our best-in-class technology and processes. Our Quality Control and Quality Assurance teams ensure compliance with cGMPs to deliver high-quality products consistently.

Quality Control and Quality Assurance

Alex Pharmachem Private Limited is committed to the highest quality standard having well-equipped analytical laboratory and microbiological laboratory. Alex API's and Intermediates are specified and analyzed according to relevant pharmacopoeias and in-house specifications which compares with the relevant reference standards.

It is necessary for controlling the raw material, intermediates, final products, auxiliary materials and packing materials confirms to current GMP. High quality of final product mainly depends on the careful selection of starting materials. Standard conditions of production and up to date technology ensure consistently high product quality. Analytical methods and specifications are both developed and validated by an experienced professional team that works in the analytical development section.

ANALYTICAL CAPABILITY

- HPLC
- GC Unit with Head Space
- UV Spectrophotometer
- Infra Red Spectrophotometer
- Auto Titrator
- Weighing Balance
- Stability Chamber
- pH Meter
- Karl Fisher
- Moisture Analyzer
- TLC Chamber
- Hot Air Oven
- Melting Point Apparatus
- Ultra Sonic Bath
- Conductivity Meter
- TDS Meter
- COD Digester
- Muffle Furnace
- Auto Clave
- BOD Incubator
- Laminator Airflow
- Microscope
- Distillation Unit

MANUFACTURING FACILITIES

With a successful performance record of over 20 years, we Alex Pharmachem Private Limited manufacture, Export and supply Active Pharmaceutical Ingredients (APIs) and Intermediates through our site in Ankleshwar. Our API and Intermediate facilities are inspected and approved by various global regulatory bodies and meet the cGMP compliance standards.

Alex Pharmachem Private Limited's API and Intermediate plant is spread in over 3500 Sq. Mt. in industrial estate of Ankleshwar. Facilities have been developed to focus wide regulatory standards to be global leader in API and Intermediate manufacturing. The facility is fully licenced as per the Indian Factory Act.



We are the preferred partner for big pharma companies across the world with **total production capacity of Pharmaceutical Intermediate and Bulk Drug of 50 MT per Annum, Chlorhexidine Gluconate 20% Solution of 2100 MT per Annum and Strong Cetrimide Solution 40% of 960 MT per Annum.** Our Total Reactor Volume Capacity is 100 KL. In our campus, we have clean Rooms for API manufacturing. Our manufacturing infrastructure has been developed for a large spectrum of chemical reactions. The plant has separate research & development and QC-QA laboratories.



MANUFACTURING FACILITIES

- Clean rooms
- Equipments – GLR, SSR, Tray Dryers, Centrifuges, Sparkler Filters,
- Multi Mill, Sifter, RVD, ANFD Process Development Lab
- Multi-stage synthesis with continuous cost improvement
- Micronization, filtration/drying, and continuous liner pack off capability
- DM And RO Water Plant, AIR Handling Units, Air Compressors, Chilling Plants, Cooling Towers, Vacuum Systems, Scrubber, Generator, Steam Boiler



CHEMICAL REACTION EXPERTISE:

- Grignard Reactions
- Friedel – Craft Alkylation / Acylation
- Chlorination
- Grignard Reaction
- Condensation
- Halogenation
- Amination
- Redox Reactions
- Dehydration
- Addition Reaction
- Cyclisation
- Oxidation
- Reduction

PRODUCT RANGE

ACTIVE PHARMACEUTICAL INGREDIENTS (APIs)

No.	PRODUCT NAME	STANDARDS	END USE	CAS NO.	DMF
1	CHLORHEXIDINE BASE	IH	ANTI SEPTIC	55-56-1	✓
2	CHLORHEXIDINE GLUCONATE SOLUTION 20%	IP/BP/EP/USP	ANTI SEPTIC	18472-51-0	✓
3	CHLORHEXIDINE HYDROCHLORIDE	IP/BP/EP/USP	ANTI SEPTIC	3697-42-5	✓
4	CHLORHEXIDINE ACETATE	IP/BP/EP/USP	ANTI SEPTIC	56-95-1	✓
5	LIDOCAINE BASE	IP/BP/EP/USP	LOCAL ANAESTHETIC	137-58-6	✓
6	LIDOCAINE HCL	IP/BP/EP/USP	LOCAL ANAESTHETIC	6108-05-0	✓
7	CETRIMIDE POWDER	IP/BP/EP/USP	ANTI SEPTIC	8044-71-1	✓
8	STRONG CETRIMIDE SOLUTION 40%	IP/BP/EP/USP	ANTI SEPTIC	1119-97-7	✓
9	BENFOTIAMINE	IH	VITAMIN SUPPLEMENT	22457-89-2	-
10	LORNOXICAM	IH	ANTI INFLAMMATORY	703747-39-9	-
11	BRONOPOL	IP/BP/EP	ANTI MICROBIAL	52-51-7	-

INTERMEDIATES

No.	PRODUCT NAME	END USE	CAS NO.
1	2-CHLORO-2,6-DIMETHYLACETANILIDE	LIDOCAINE BASE / HCL	1131-01-7
2	CYCLOPROPYL METHYL BROMIDE	BUPRENORPHINE, NALTREXONE	7051-34-5
3	5-(4-CHLOROBUTYL)-1-CYCLOHEXYL-1H-TETRAZOLE	CILOSTAZOLE	73963-42-5

PIPELINES

No.	PRODUCT NAME	STANDARDS	END USE	CAS NO.
1	LEVOCETRIZINE HYDROCHLORIDE	IP/USP	ANTI HISTAMINE	130018-87-0
2	DROTAVERINE HYDROCHLORIDE	INH/IP	ANTI SPASMODIC	985-12-6
3	BRONOPOL	IP/BP/EP	ANTI MICROBIAL	52-51-7
4	ARTEMETHER	IP	ANTI MALARIAL	71963-77-4
5	CALCIUM L-5-METHYLETRAHYDROFOLATE	USP	DIETARY SUPPLEMENT	151533-22-1
6	CITICOLINE SODIUM	IP/USP	PSYCHOSTIMULANT/NOOTROPIC	33818-15-4
7	CALCIUM PANTOTHENATE	IP/USP	DIETARY SUPPLEMENTS	137-08-6
8	FOLIC ACID	IP/USP	B-COMPLEX VITAMIN	59-30-3
9	METHYLCOBALAMIN	IP/USP	VITAMIN B12	13422-55-4
10	RIBOFLAVIN 5' PHOSPHATE SODIUM	USP	ESSENTIAL MICRONUTRIENT	130-40-5
11	PYRIDOXAL 5 PHOSPHATE (VITAMIN B6)	IH	PYRIDOXALS AND DERIVATIVES	41468-25-
12	NIACINAMIDE (NICOTINAMIDE)	USP	ANTI LIPEMIC AGENTS	98-92-0

Accreditation



WHO-GMP Certificate



Written Confirmation (EU)



Ecovadis 2022



Ecovadis 2024



Local FDA Certificate



Halal Certificate



MSME Zed GOLD



ISO 9001 : 2015



ISO 45001 : 2018



ISO 14001 : 2015



Pharmexcil

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